**Placer County Aging and Disability Resource Connection**

**Advisory Committee Meeting**

**October 22, 2024, 2:00 PM – 3:30 PM**

**Via Zoom or Teleconference**

**Zoom Link**

[**https://us02web.zoom.us/j/89828614991?pwd=THVLSXd3N2UzZ2FZd2cydkdLaDF4Zz09**](https://us02web.zoom.us/j/89828614991?pwd=THVLSXd3N2UzZ2FZd2cydkdLaDF4Zz09)

**Advisory Committee Agenda**

1. Welcome/Introductions German (10 min)
2. Placer Protect presentation- Cassidy Paganucci (30 min)
3. Regional Grant Program Liz Pazdral (15 min)
4. Agency Updates German (20 min)

If you require reasonable accommodation to participate in this meeting, please contact Michelle Silva [msilva@agencyonaging4.org](mailto:msilva@agencyonaging4.org) at least 3 days prior the meeting. Thank you.